



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D135-1027-203
Job Sheet 199316



Part No: D135-1027-203

Job Qty: 1 pcs ✓

Part Name: H135/EC135 - AFT Crosstube - Mid Height - w/ Saddles



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/19/19

Job Tracking No:

Due Date: 8/27/19

Created By: Jason Leroux

Type: Stock

Description:

Note: IIN-D135-1027 REV.D IPP REV:A 17.10.24 NEW ISSUE DD VERF:JFS IPP REV:B 18.11.08 AS PER IIN
REV.C DD VERF:JFS IPP REV:D 19.04.22 AS PER IIN REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time		
100	Packaging 1 - Pick Kit	1 pcs	8/27/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S229916



Part: D135 - 1027 - 203
Job No: 199316
Serial No/Batch: S229916
Revision: E
Inspector:
Exp Date:
Instructions: TC STC SH18-49 Issue Date 8/27/19 FAA STC SR042761

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Instructions: TC STC SH18-49 Issue 1 of 1 FAA STC SR042761

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105	Packaging 1-1 - Pick Kit - B4B	1 pcs	8/27/19	0.00	0.00	Packaging 1 - 31	
						Packaging 1 - 32	
						Packaging 1 - 33	
						Packaging 1 - 34	
						Packaging 1 - 35	
						Packaging 1 - 36	
						Packaging 1 - 1 - B4B	
						Packaging 1 - 2 - B4B	
						Packaging 1 - 3 - B4B	
						Packaging 1 - 4 - B4B	
						Packaging 1 - 5 - B4B	
						Packaging 1 - 6 - B4B	
						Packaging 1 - 7 - B4B	
						Packaging 1 - 8 - B4B	
						Packaging 1 - 9 - B4B	
						Packaging 1 - 10 - B4B	
						Packaging 1 - 11 - B4B	
						Packaging 1 - 12 - B4B	
						Packaging 1 - 13 - B4B	
						Packaging 1 - 14 - B4B	
						Packaging 1 - 15 - B4B	
						Packaging 1 - 16 - B4B	
						Packaging 1 - 17 - B4B	
						Packaging 1 - 18 - B4B	
						Packaging 1 - 19 - B4B	
						Packaging 1 - 20 - B4B	
						Packaging 1 - 21 - B4B	
						Packaging 1 - 22 - B4B	
						Packaging 1 - 23 - B4B	
						Packaging 1 - 24 - B4B	
						Packaging 1 - 25 - B4B	
						Packaging 1 - 26 - B4B	
						Packaging 1 - 27 - B4B	
						Packaging 1 - 28 - B4B	
						Packaging 1 - 29 - B4B	
						Packaging 1 - 30 - B4B	
						Packaging 1 - 31 - B4B	
						Packaging 1 - 32 - B4B	
						Packaging 1 - 33 - B4B	
						Packaging 1 - 34 - B4B	
						Packaging 1 - 35 - B4B	
						Packaging 1 - 36 - B4B	
110	QC 4	1 pcs	8/27/19	0.00	0.00	QC 4 - 28	
						QC 4 - 58	
						QC 4 - 69	
						QC 4 - 9	
						QC 4 - 46	
						QC 4 - 68	
						QC 4 - 72	
						QC 4 - 74	
						QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	1 pcs	8/27/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	

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DAS
78 JAN 14 2020
9-89

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
				Packaging 3 - 26 - B4B	9-89 JAN 14 2020
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B	1 pcs	8/27/19	0.00 0.00	DC - 1 - B4B	21 JAN 14 2020
				DC - 2 - B4B	9-89
140 QC 21 - FG	1 pcs	8/27/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21 JAN 14 2020

Part Op 100 - (Pick Kit)
Descriptions: 110 - (QC4- 100% Inspect kits for completeness)
130 - Package as per PPP D135-1027-203 Identify and Stock Location :
135 - (Document Control) Photocopy blue file & type labels as per PPP D135-1027-203 CHG 001
140 - (QC21- Final Inspection - Work Order Release)
Master Unit No 04493

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN310C8	Nut	4 Ea (4 ea) ✓	100-Packaging 1 - Pick Kit	5167426 ✓
AN5-44A	Bolt	2 Ea (2 ea) ✓	100-Packaging 1 - Pick Kit	5072676 ✓
D5415-1	Med Height Saddle	2 pcs (2 ea) ✓	100-Packaging 1 - Pick Kit	5199058 ✓
D5416-1	Bushing	4 pcs (4 ea) ✓	100-Packaging 1 - Pick Kit	5052829 ✓
D5417-1	Support Plate	4 pcs (4 ea) ✓	100-Packaging 1 - Pick Kit	5036072 ✓
D5464-1	Washer	4 pcs (4 ea) ✓	100-Packaging 1 - Pick Kit	5033379 ✓
D5541-041	Ground Handling Pin Assembly	2 pcs (2 ea) ✓	100-Packaging 1 - Pick Kit	5172255 ✓
D5541-3	Ground Handling Nut	2 pcs (2 ea) ✓	100-Packaging 1 - Pick Kit	5172196 ✓
D5541-5	Ground Handling Washer	4 pcs (4 ea) ✓	100-Packaging 1 - Pick Kit	5159509 ✓
D5720-041	Saddle Clamp	4 pcs (4 ea) ✓	100-Packaging 1 - Pick Kit	5221930X2 ✓ 22928412
MS210425	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5126493 ✓
MS21043-3	Nut	12 Ea (12 ea) ✓	100-Packaging 1 - Pick Kit	5126493 ✓
MS24665-306	Cotter Pin	8 Ea (8 ea) ✓	100-Packaging 1 - Pick Kit	5137828 70 ✓
NAS1149C0363R	Washer (AN960C10)	12 Ea (12 ea) ✓	100-Packaging 1 - Pick Kit	5181423 ✓
NAS1149D0563J	Washer	8 Ea (8 ea) ✓	100-Packaging 1 - Pick Kit	5139673 ✓
D135-1027-243	H135/EC135 - AFT Crosstube - Mid Height	1 pcs (1 ea)	105-Packaging 1-1 - Pick Kit - B4B	5246125 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN310C8	4	49	0
	AN5-44A	2	55	0
	D5415-1	2	13	0
	D5416-1	4	12	0
	D5417-1	4	13	0
	D5464-1	4	4	0
	D5541-041	2	18	0
	D5541-3	2	20	0
	D5541-5	4	46	0
	D5720-041	4	0	0
	MS21042-5	2	0	0
	MS21043-3	12	751	0
	MS24665-306	8	22	0
	NAS1149C0363R	12	576	0
	NAS1149D0563J	8	1,762	0
	D135-1027-243	1	2	0
105-Packaging 1-1 - Pick Kit - B4B				
Part Specifications				
Specifications could not be found.				

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